WO0032062

Publication Title:

Method for selectively obtaining antioxidant rich extracts from citrus fruits

Abstract:

A method for selectively obtaining antioxidant rich aqueous extracts from the cells, frit, core, and peels of citrus fruits, comprises a) employing water treatment and solids extraction of the citrus fruit; b) employing separation technology and/or membrane technology on the extracts, resulting in a serum; c) submitting the serum to an adsorption process on resin, and d) eluting the adsorbed antioxidant compounds from the resin by solvents, preferably edible solvents such as ethanol or ethyl acetate, and collecting the solvent. For selectivity purposes, the solvent may be collected fraction-wise. The collected solvent fractions may be further evaporated to obtain dry phenolic compounds.

Data supplied from the esp@cenet database - http://ep.espacenet.com

REFERENCE: B25

PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 7:		(11) International Publication Number: WO 0	0/32062
A23L 1/08, B01D 11/04, 15/08	A1	(43) International Publication Date: 8 June 2000	(08.06.00)
(21) International Application Number: PCT/ILS (22) International Filing Date: 28 November 1999 (2 (30) Priority Data: 2 December 1998 (02.12.98) (71) Applicant (for all designated States except US): A CHEMICALS LTD. [IL/IL]; P.O. Box 61, 90610 Adumin (IL).	28.11.9	BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian pa AZ, BY, KG, KZ, MD, RU, TJ, TM), European p BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, II	DM, EE IN, IS, IP LV, MA RO, RU UA, UG GM, KE atent (AM eatent (AT E, IT, LU
 (72) Inventors; and (75) Inventors/Applicants (for US only): GARTI, Nisim Derech Hahoresh Street 9, Ramot, 97278 Jerusal AGMON, Gilad [II./IL.]; Harav Kook Street 13 Ramat Hasharon (IL.). PINTUS, Eli [II./IL.]; Mezadi 24, 98420 Maale Adumim (IL.). (74) Agent: NOAM, Meir, P.O. Box 34335, 91342 Jerusal 	lem (II 3, 472 im Stre	L). With international search report. Before the expiration of the time limit for ame cet claims and to be republished in the event of the amendments.	

- (54) Title: A METHOD FOR SELECTIVELY OBTAINING ANTIOXIDANT RICH EXTRACTS FROM CITRUS FRUITS
- (57) Abstract

The present invention relates to a method for selectively obtaining antioxidant rich aqueous extracts from the cells, frit, core, and peels of citrus fruits, comprising: a) employing water treatment and solids extraction of the citrus fruit; b) employing separation technology and/or membrane technology on the said extracts, resulting in a serum; c) submitting said serum to an adsorption process on resin; and d) eluting the adsorbed antioxidant compounds from the resin by solvents, preferably edible solvents such as ethanol or ethyl acetate, and collecting the solvent. For selectivity purposes the solvent may be collected fraction—wise. The collected solvent fractions may be further evaporated to obtain dry phenolic compounds. The present invention further relates to selectively obtained antioxidant rich extracts from citrus fruits obtained by said method, and compositions containing them.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	Prance	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo ·
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav	TM	Turkmenistan
BF	Burkina Faso	GR	Greece		Republic of Macedonia	TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
BJ	Benin	iE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	iL	Israel	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of America
CA	Canada	IT	Italy	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	zw	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's	NZ	New Zealand		
CM	Cameroon		Republic of Korea	PL	Poland		
CN	China	KR	Republic of Korea	PT	Portugal		
CU	Cuba	KZ	Kazakstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	LI	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
BE	Estonia	LR	Liberia	SG	Singapore		

A METHOD FOR SELECTIVELY OBTAINING ANTIOXIDANT RICH EXTRACTS FROM CITRUS FRUITS

Field of the Invention

The present invention generally relates to a method for selectively obtaining antioxidant rich aqueous extracts from citrus fruits. More specifically, the present invention relates to a method for obtaining a balanced enriched composition of simple phenols, polyphenols, bioflavonoids, flavones and flavonones, to control oxidation processes, from citrus aqueous extracts obtained from cells, core, membrane, frit and peels of citrus fruits.

Background of the Invention

Citrus fruits are a growing industry with significant world importance. Citrus fruits (such as lime, lemons, tangerins, oranges and grapefruits) are utilized primarily for juice recovery.

The by-products industry has also a potential for growth since products like terpaneless oils, pectins, alcohol, wine, natural flavors and aromas, and vinegar have also been produced from citrus fruit residues. The peel residue is the primary by-product, amounting to up to 30% of the fruit mass. Cells, core, membrane and frit residues present additional 20% of by-products. In most cases, this huge amount of waste material is the source for cattle feed only, while in other cases products such as molasses, cold-pressed oils, d-limonene, pectin and flavanoids can be extracted and used. Another method for utilization of the by-products stream, practiced in the last decade by few companies, is concentrating the aqueous extract to obtain higher solid extract which may be sold as such, or upgrading the solid extracts, to improve the organoleptic properties by removal of the so called "undesirable compounds" on resin columns.

The protection that fruits and vegetables provide against diseases, including cancer and cardio- and cerebrovascular diseases, has been attributed to the

various antioxidants, especially antioxidant vitamins or provitamins, including ascorbic acid and tocopherols. However, the majority of the antioxidative activity of a fruit or a vegetable may be from compounds other than vitamin C, vitamin E, or β-carotene. It was recently demonstrated (Pratt, D.F. and Hudson, B.J.F., "Natural Antioxidants in Foods", Elsevier Applied Science, London (1990), p.171-198) that flavanoids, found in human diets, have also antioxidative activity.

In certain fruits some flavanoids have much stronger antioxidant activities against peroxide radicals than vitamins (vitamin E, vitamin C, glutatione).

Phenolics, in the present invention, are defined as substances possessing an aromatic ring, leaving one or more hydroxyl substituents including their functional derivatives.

The most ubiquitous phenols are polymeric and water-insoluble liquids that are found in vascular plants. However, many of the food phenolics are soluble in water. Phenolics found in feeds generally belong to a subclasses known as phenolic acids, flavonoids, lignans, stilbenes, coumarins and taunins.

When the phenolic skeleton is attached to a sugar glycoside moieties, through an OH group, the materials will be called "glycosyl-flavanoids" or, in short, "flavonoids". The "glycosyl-flavanoids" are more water soluble and have a more complex structure than the phenolic skeleton materials.

In all phenolic compounds in general, and in most flavanoids and flavonoids, there can be found functional phenolic groups capable of quenching radicals or serving as transition metal scavengers. Also, it seems that certain combinations of phenolics exhibit better activities (synergism) than others.

Flavanones and flavanonols are found mainly in citrus fruits. Some citrus flavanones are naringenin, eriodictyol, hesperidin and isosakuranetin. Some of the most common citrus flavanone-glycosides are natrirutin, naringin, hesperedin and neohesperidin.

Citrus fruits consist mainly of 3-deoxy flavanols (differing from flavanols in position 3, flavanols have an hydroxy group) that are termed flavones. Some common flavones are tangeretin, nobitetin and sinensetin.

Simple phenols, (such as cinamic and limoneic acid), polyphenols and glycosyl-flavanoids are found mainly in the aqueous fraction of the orange, while the flavanones and flavanonols are less water soluble and expected to reside in the "peel oils". (naringin is water soluble whereas naringenin is more "oil soluble").

Today's world is very aware of the health benefits offered by citrus fruits in terms of vitamins and other additives, and the consumption of citrus juice and drinks is increasing dramatically every year.

Naringin (in grapefruits) and hesperidin (in oranges) are the two major flavanoid-glycosides present in the citrus fruits, and are primarily concentrated in the peel and the tissue of the fruit. Attempts were made to extract and purify both flavanoids (Braddock, R.J., By-products of citrus fruit, Food Technology, 9,1995 p.74-77), but the anti oxidation capacity of orange, grapefruit, or any other specific citrus extracts, was not explored. Furthermore, no data is available regarding fractionation and enrichment of the possible active matter (bioflavonoides and/or simple and polyphenols) in each of the fruit fractions (cells, core, frit and peels). The existing debittering technology relates to recovery of bioflavenoids only (mainly naringin and hesperidin), by method of alkaline water extraction utilizing caustic solutions for pH control.

The present existing technologies are based on absorption/ adsorption and resin extraction, and the removal/ recovery of the products are not selectively done. Moreover, the alkaline conditions could change chemical structures, mainly by hydrolyzing the ester bonds between the sugars and the flavonoids and partially oxidizing the phenolic groups. In addition, the existing technology encounters environmental hazards.

Up to this date no direct correlation between each of the above phenolic compounds in citrus fruits to their "antioxidant activity" was shown.

In the present invention it is shown, for the first time, that the composition of certain polyphenols, simple phenols and/or flavones and/or flavanoids derived from citrus fruit, can offer, in themselves and combined with each other, antioxidant capacities that are more attractive than many known synthetic or natural antioxidants from common vegetables or fruits.

As opposed to the work done up to this date, the present invention relates to an environment friendly method for selectively extracting unique and well-balanced synergistic compositions of phenolics (combinations of simple phenols, polyphenols and flavonoids) from citrus fruits, that exhibit strong antioxidant capacities, superior to the isolated flavanoids such as naringin or herperidin.

The method of the present invention also differs from the work done up to date in that, otherwise discarded compounds ("undesirable compounds"), are eluted from the resin, allowing for the possibility, during the elution process, to selectively enrich each of the fractions by its active matter. This additional elution step gives a significant advantage over the alkaline or acidic "water extracted fractions" of the methods used today, being "blind" to their internal product distribution and activity.

The present technology offers the additional advantage of selectivity of extraction/recovery by utilizing advanced citrus down stream engineering based on chromatographic selective separation that was not applied for the purpose of obtaining a selective, rich in antioxidants, extract from citrus fruits, in any of the present/ known technologies.

Summary of the Invention

The present invention relates to a method for selectively obtaining antioxidant rich aqueous extracts from the cells, frit, core, and peels of citrus fruits, comprising;

- employing water treatment and solids extraction of the citrus fruit;
- employing separation technology and/or membrane technology on the said extracts, resulting in a serum;
- submitting said serum to an adsorption process on resin, preferably in columns preconditioned by passing deionized water through the column, and charging the columns with solvents, preferably an edible solvents such as ethanol, isopropanol or ethyl acetate, wherein the solvent to resin volume ratio is between 1:1 to 10:1; and
- eluting the adsorbed antioxidant compounds from the resin by solvents, preferably edible solvents such as ethanol or ethyl acetate, and collecting the solvent. For selectivity purposes the solvent may be collected fraction-wise. The resin column may be further charged with other blends or combinations of solvents and another selective fraction or fractions may be further collected. The collected solvent fractions may be further evaporated to obtain dry phenolic compounds.

In the method of the present invention antioxidant rich extracts are obtained selectively. This selectivity is achieved by collecting the fractions according to charged solvent sequence or polarity of charged solvent or the flow rate of the charged solvent or the hydrophobic hydrophilic attraction to the resin.

The present invention further relates to selectively obtained antioxidant rich extracts from citrus fruits obtained by said method, and compositions containing them. These compositions contain specific simple phenols, polyphenols, flavones and flavonones and bioflavanoids such as naringenin, eriodictyol, hesperedin, isosakuranetin, and the corresponding bioflavonoids such as narirutin, naringin, hesperedin, neohesperidin, tangeretin, nobiletin and sinensetin, or blends of simple phenols such as limonin, nomelin, cinamic acid

as well as polyphenols and Vitamin C, or mixtures thereof which work in synergism to provide superior health benefits.

Preferably, in the compositions of the present invention, the total polyphenols and phenols exceeds 30%, and the ratio of total polyphenols and phenols to bio-flavonoids is from approximately 1:3 to approximately 3:1.

Detailed Description of the Invention

The present invention relates to a method for selectively obtaining antioxidant rich extracts from citrus fruits. In general, the said method comprises the following steps:

(1) Extensive water treatment and solid extraction (water, acidic or neutral, co-current or counter-current), followed by (2) utilization of separation technology (presses and/or finishers and/or decanters and/or other filter centrifuges- any of the above or combinations thereof) and/or membrane technology (microfiltration, ultrafiltration and nanofiltration- any of the above or combination), resulting in serum, followed by (3) an adsorption process (by physical or chemical hydrophilic/ hydrophobic interaction), carried out on columns packed with carefully selected edible polymeric adsorbent (or by direct contact with the adsorbent other than on columns). (4) Regeneration of the adsorbed matter which builds up on the resin columns (or the adsorbent). The active matter in the present invention is known also in the citrus industry as "undesirable compounds" but is, in fact, high potent active materials. The adsorbed matter is extracted (removed) from the columns by edible solvents to obtain a blend enriched in phenolic compounds (also referred to as RSPP- rich specific phenols and/ or RSBF- rich specific bioflavonoids). The blends include balanced compositions of phenolic acids, polyphenols and bioflavonoids.

The method of the present invention allows for control over the internal product composition balance between simple and polyphenol flavanoids and flavonoids. This control is achieved by collecting the fractions according to hydrophobic hydrophilic attraction to the resin and the polarity of the solvent.

In the method of the present invention, the existing practice of resin treatment (which is characterized by extensive washing of columns with caustic soda and corrosive acids resulting in severe effluent problems and significant reduction of the absorption capacity of the resin), is replaced by passing either edible or non edible solvents (edible solvents such as alcohols, aldehyds, ketons, acids, esters, or any combination thereof, and the non edible solvents such as DMSO, DMA, DMF and dioxane or any combination thereof) through the columns, collection of fractions of the column effluent and optionally evaporation of the solvent from the collected fractions to obtain dry RSPP mixtures and recycled solvent available for the next treatment. The ratio of solvent to resin volume may vary from 1:1 to 10:1 and the solvent is charged to the top of the column drop-wise at a rate of 0.5 to 4.0 BV (bed volume) per hour. The RSPP fractions differ according to their hydrophobic/ hydrophilic attraction to the resin and the polarity of the solvent.

The RSPP blend, extracted by the method of the present invention (termed rich specific phenols and includes non-glycosides, simple phenols and polyphenols which are esterified; non-bioflavanoid compounds), has maximum antioxidative capacity exhibited on copper-ion-induced LDL oxidation (figure 1).

The method of the present invention allows for selective extraction of fractions rich in polyphenols, more than fractions in which the flavonoids are in lower concentration and markedly more than pure hesperidin or naringin (fig 2,3- as a function of time). The selective extraction products have antioxidant capacity to induce also the AAPH-LDL oxidation markedly more than pure hesperidin or naringin and more than commercial blends of citrus bioflavonoids.(fig 4,5 and table 1). This advantage is maintained also for combined antioxidant systems where the RSPP is blended with Vitamin C and compared to commercially available products (table 1).

Similar trends have been detected by an additional method describing the radical scavenging capacity of the active extract as a function of time, as is shown in fig. 6 (vs the hesperidin).

The advantages of the method of the present invention are that this method:

- permits good control over the internal product composition so that the extracted matter will be rich in polyphenols or rich in flavonoids, according to the antioxidation requirements.
- achieves antioxidation capacity of the active matter which is superior to pure hesperidin and/or naringin.
- permits to extract active matter to act primarily as Cu⁺⁺ scavenger or peroxide radical quencher. The fraction, rich in polyphenols, will act as a metal scavenger.
- achieves antioxidant activities against peroxide radical (ORACROO activity) that are better than many other vegetable extracts and that are controlled by the extraction process.
- regenerates resin columns without utilization of strong bases or acids.

The said invention will be further illustrated by the following examples. These examples do not intend to limit the scope of the invention but to demonstrate and clarify it only.

EXAMPLES

In the following examples citrus fruit extraction discharge was treated according to commonly practiced processes and the final steps of regeneration of the high potent active materials, which build up on the resin, were by using solvents for elution according to the present invention. The columns used for resin treatment were packed with polymeric adsorbent commercially available

from Rohm and Haas of the type AMBERLITE XAD 16. After the column in which the resin treatment is carried reached saturation, preconditioning of the column was carried out, wherein deionized water at 80°C was passed through the column at flow rate of 4 BV/hour during 1 hour. Ethanol or ethyl acetate was charged to the column dropwise from the top at a rate of 0.5 to 4.0 BV/hour. The eluant was collected fraction-wise.

Example 1

Valencia orange fruit at 10Bx concentration, were pumped by peristaltic pump through glass column packed with 250 ml resin at a rate of 2-3 BV/hr. The column was then charged with 1 liter of 96% ethanol at a rate of 2Bv/hr and left overnight. The feeding with ethanol was continued the next day at a rate of 0.5BV/hr for 2 hours and 0.25 liter ethanol extract were collected (fraction A). The flow rate was increased to 2BV/ hour and additional 2 Liters of ethanol extract were collected during 4 hours (fraction B). The flow rate was increased to 3BV/hr and additional 2.2 liters were collected during 3 hours (fraction C). Fraction A was evaporated yielding 1.35 gr of dark material determined as caramelized sugars.

Fraction B yielded 11 gr of orange colored powdered material (defined as RSPP). The total bioflavonoid content of this RSPP was 52% determined by a spectrophotometric method, and expressed as hesperidin. The total polyphenols content (expressed as tannic acid) was 19.3%. The simple phenols (as cinamic and benzoic acids) were 28%. Therefore the total content of phenols and polyphenols was 47.3%.

Fraction C yielded 4.7 gr of yellow colored powder (defined as RSBF). The total bioflavenoid content of this RSBFo was 65%, and total polyphenols 21.1%. Simple phenols content in this sample was 14%, hence the total phenols and polyphenols was 35.1%.

It is therefore seen that the total active matter (phenols and polyphenols), that are non-bioflavonoids is higher in concentration in the so-called RSPP (48%), Vs the so-called RSBF (35%).

Example 2

6 liters of discharge stream made from core, membrane, frit and peel of grapefruit juice (untreated for removal of naringin), at 11Bx concentration were pumped by peristaltic pump through glass column packed with 250 ml resin at a rate of 2-3 BV/hr. The column was then charged with 1 liter of 96% ethanol at a rate of 2Bv/hr and left overnight. The feeding with ethanol was continued the next day at a rate of 0.5BV/hr for 2 hours and 0.25 liter ethanol extract were collected (fraction A). The flow rate was increased to 2BV/ hour and additional 2 liters of ethanol extract were collected during 4 hours (fraction B). The flow rate was increased to 4Bv/hr and additional 2 liters were collected during 2 hours (fraction C).

Fraction A was evaporated yielding 2.5 gr of dark material determined as caramelized sugars.

Fraction B yielded 14 gr of brown-yellow colored powdered material (defined as RSPPg). The total bioflavonoid content of this RSPPg was 56% determined by spectrophotometric methods and expressed as naringin, and the total polyphenols expressed as tannic acid was 18.0%. Simple phenols were determined as 22.5%.

Fraction C yielded 6.4 gr of pale yellow powder (defined as RSBFg). The total bioflavenoid content of this RSBFg was 63%, and total polyphenols 20.7%. Simple phenols were determined as 12.9%.

Example 3

The procedure in example 1 was repeated in a column packed with 1000 ml of resin. The yields in all 3 fractions differed by \pm 3% than expected from the results in example 1, and the determined total bioflavenoids and total

polyphenols varied by \pm 5% from values determined for example 1. The column was then further washed with ethyl acetate for 3 hours in flow rate of 1.5BV/hr. Additional 6.2gr of powder were received upon evaporation of the collected ethyl acetate solution. The bioflavenoid content of this powder was 64% and total polyphenols 16.9%.

Table No. 1: Comparison of The Antioxidative Capacity of Various

Polyphenol Preparations Added to Blood Serum (10 mg/L), and

Exposed to Oxidation by Copper Ion

Preparation	OD 245	t max	t max/t maxo
	(at 300 min)	(min)	
Control	0.300	42	1.00
RSPP ₀	0.262	54	1.29
SLG RHC (commercial BF #1)	0.257	45	1.07
RSPPo: Vit C blend (4:6)	0.319	198	4.71
SLG: VitC (determined 4:6,	0.257	177	4.21
SYN: VitC (determined 4:6, commercial blend #3)	0.278	51	1.00

CLAIMS

1) A method for obtaining a selective extract, rich in antioxidants, from citrus fruits, comprising;

- a. employing aqueous based extraction of the citrus fruit;
- b. employing separation technology on the said extracts, resulting in a serum;
- c. submitting said serum to an adsorption process on resin and
- d. eluting the adsorbed said antioxidant compounds from the resin, either in one fraction or fractionwise, to obtain specificity.
- 2) A method according to claim 1 wherein the aqueous extraction is applied to at least one of the following component of the citrus fruit; the cells, frit, core, or peels.
- 3) A method according to claim 1 wherein the aqueous extraction is co-current or counter-current, at approximately 10Bx concentration.
- 4) A method according to claim 1 wherein the separation technology comprises the use of presses, finishers, decanters and other filter centrifuges and/or membrane technology comprising the use of at least one of the following; microfiltration, ultrafiltration, nanofiltration centrifuges, evaporators and turbo filters or any of combination thereof.
- 5) A method according to claim 1 wherein the resin is a preconditioned polymeric adsorbent.

6) A method according to claim 5 wherein the polymeric adsorbent is packed in a column and is of the type AMBERLITE and the preconditioning is by passing water through the column, and charging the column with water miscible solvents.

- 7) A method according to claim 6 wherein the polymeric adsorbent is of the type AMBERLITE X AD 16, the water is passed through the resin column at a flow rate of approximately 4BV/ hour and the column is charged with solvents at a rate of approximately 0.5 4.0 BV/ hour.
- 8) A method according to claim 6 wherein the solvent to resin volume ratio is between 2:1 to 10:1.
- 9) A method according to claim 1 wherein eluting the adsorbed compounds from the resin comprises passing the extract from the citrus fruit through the resin and subsequently charging the resin with a solvent and collecting the solvent.
- 10) A method according to claim 9 wherein the solvent is collected fractionwise.
- 11) A method according to claim 9 wherein the aqueous extract is passed through the resin at a rate of approximately 2 3 BV/ hour and the solvent is charged at a rate of approximately 2 BV/ hour.
- 12) A method according to all the preceding claims wherein the solvents are either edible or non edible solvents.

13) A method according to claim 12 wherein the edible solvents are selected from the groups of alcohols, aldehyds, ketons, acids, esters, or any combination thereof, and the non edible solvents are selected from DMSO, DMA, DMF and dioxane or any combination thereof.

- 14) A method according to claim 9 wherein the resin is further washed with ethanol, ethyl acetate or a mixture thereof and a fraction or fractions are collected.
- 15) A method according to claim 9 wherein the collected solvent fractions are further evaporated to obtain dry mixtures consisting of citrus compositions and phenolic compounds.
- 16) A method according to claim 1 wherein selectivity in obtaining aqueous extracts rich in antioxidants is achieved by collecting the fraction or fractions according to charged solvent sequence or polarity of charged solvent or the flow rate of the charged solvent or the hydrophobic hydrophilic absorption or affinity to the resin.
- 17) A method according to claim 16 wherein the obtained antioxidant rich aqueous extract is a selective composition.
- 18) A method according to claim 17 wherein the obtained antioxidant rich aqueous extract is a selective composition of polyphenols and bio-flavonoids.
- 19) A method according to claim 18 wherein the polyphenols and bioflavonoids are phenols, polyphenols, flavones and flavonones.

20) A method according to claim 19 wherein the phenols, polyphenols, flavones and flavonones are selected from; naringenin, eriodictyol, hesperidin, isosakuranetin, natrirutin, naringin, hesperedin, neohesperidin, tangeretin, nobitetin and sinensetin.

- 21) Polyphenols, bio-flavonoids and mixtures thereof obtained by the method of all the preceding claims, and compositions containing them.
- 22) Polyphenols, bio-flavonoids, mixtures thereof and compositions containing them according to claim 21 wherein the total polyphenols and phenols exceeds 30%.
- 23) Compositions according to claim 21 wherein the ratio of total polyphenols and phenols to bio-flavonoids is from approximately 1:3 to approximately 3:1.
- 24) Compositions according to claim 21 wherein the composition contains blends of polyphenols and Vitamin C.
- 25) A method as hereinbefore described and illustrated.
- 26) Polyphenols, bio-flavonoids, mixtures thereof and compositions as hereinbefore.

Figure 1
ANTIOXIDATIVE EFFECT OF ORANGE EXTRACT
ON COPPER IONS-INDUCED LDL OXIDATION

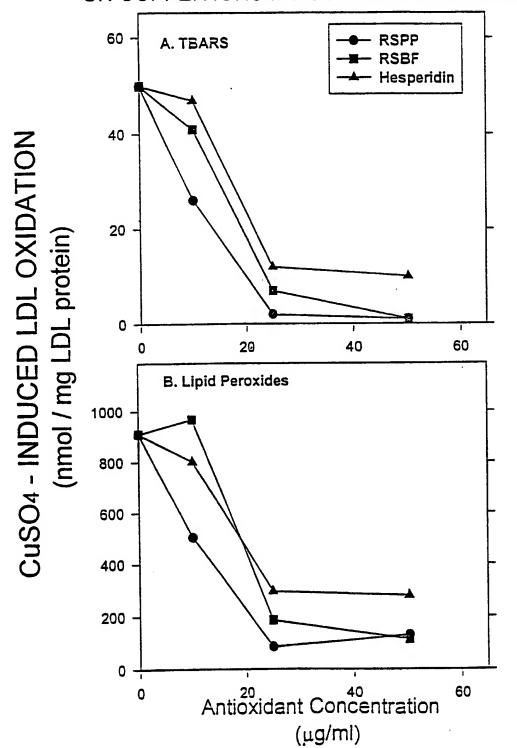


Figure 2

EFFECT OF GRAPEFRUIT EXTRACT ON

COPPER IONS-INDUCED LDL OXIDATION

KINETIC STUDY

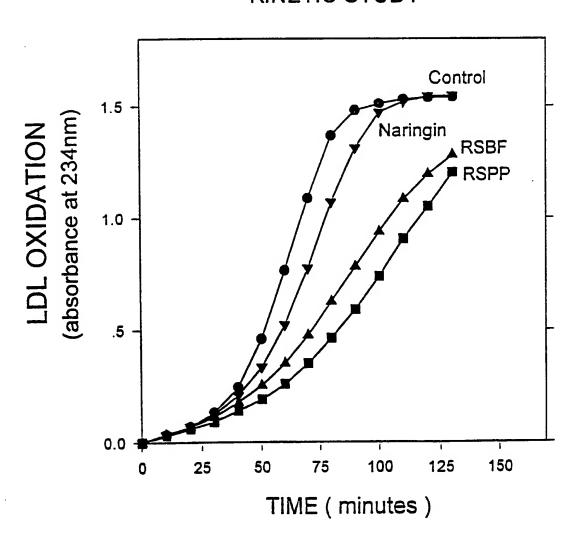


Figure 3

EFFECT OF ORANGE EXTRACT ON

COPPER IONS-INDUCED LDL OXIDATION

KINETIC STUDY

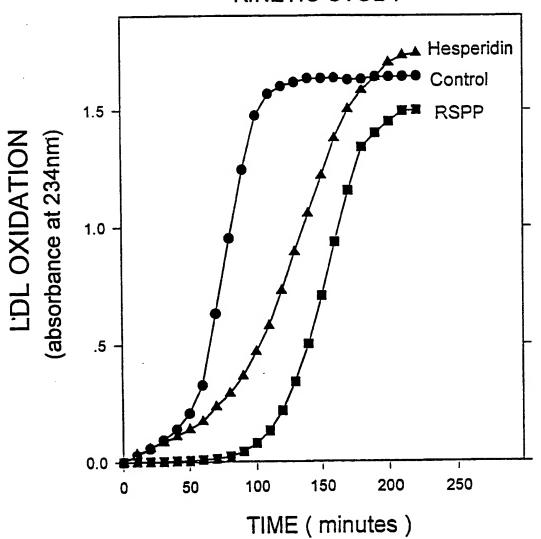


Figure 4
ANTIOXIDATIVE EFFECT OF ORANGE EXTRACT
ON AAPH-INDUCED LDL OXIDATION

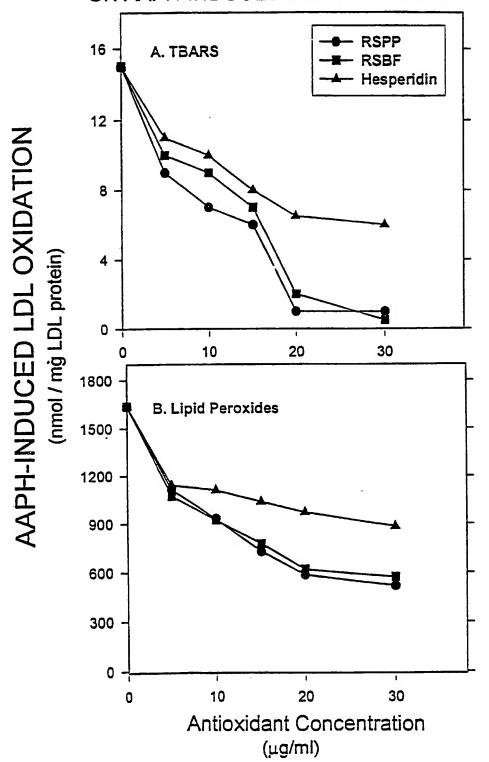
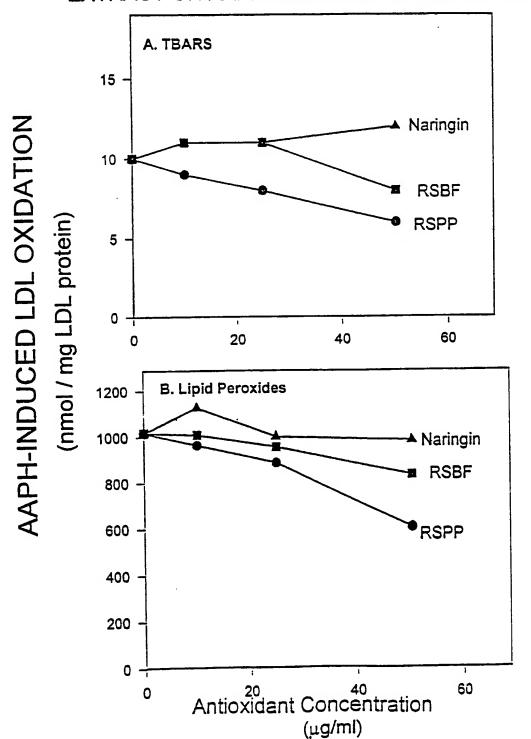


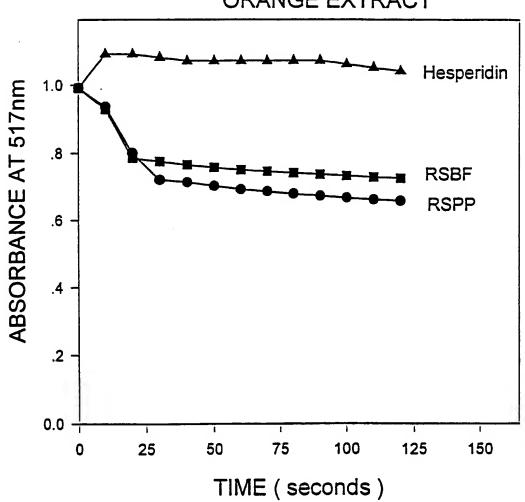
Figure 5

ANTIOXIDATIVE EFFECT OF GRAPEFRUIT
EXTRACT ON AAPH-INDUCED LDL OXIDATION



WO 00/32062

Figure 6
RADICAL SCAVENGING CAPACITY OF
ORANGE EXTRACT



INTERNATIONAL SEARCH REPORT

Int Atonal Application No PCT/IL 99/00641

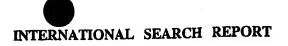
	_		101/12 33/00041			
A. CLASSI IPC 7	FICATION OF SUBJECT MATTER A23L2/08 B01D11/04 B01D15/0	08				
According to	o International Patent Classification (IPC) or to both national classific	ation and IPC				
B. FIELDS	SEARCHED					
Minimum do IPC 7	cumentation searched (classification system followed by classification A23L B01D	ion symbols)				
	ion searched other than minimum documentation to the extent that s					
Electronic d	ata base consulted during the international search (name of data ba	ise and, where practical,	search terms used)			
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT					
Category °	Citation of document, with indication, where appropriate, of the rel	evant passages	Relevant to claim No.			
Α	EP 0 657 169 A (THE NIKKA WHISKY 1,4,5, DISTILLING CO.) 14 June 1995 (1995-06-14) 16,21 page 4, line 1 - line 30; table 1					
Α	DE 25 25 590 A (CENTRALE D'ACHATS 1 COOPERATIFS) 30 December 1976 (1976-12-30) claim 1					
A	PATENT ABSTRACTS OF JAPAN vol. 1997, no. 4, 30 April 1997 (1997-04-30) & JP 08 319433 A (NIKKA UISUKII KK), 3 December 1996 (1996-12-03)					
	-/					
Further documents are listed in the continuation of box C. X Patent family members are listed in annex.						
* Special car	tegories of cited documents :	"T" later document publ	ished after the international filing date			
consid "E" earlier d	ont defining the general state of the art which is not ered to be of particular relevance locument but published on or after the international	or priority date and cited to understand invention	not in conflict with the application but the principle or theory underlying the lar relevance; the claimed invention			
filing d	ate nt which may throw doubts on priority claim(s) or	cannot be conside involve an inventiv	red novel or cannot be considered to e step when the document is taken alone			
which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the						
"O" document referring to an oral disclosure, use, exhibition or document is combined with one or more other such document or ments, such combination being obvious to a person skilled						
"P" document published prior to the international filing date but in the art. later than the priority date claimed "&" document member of the same patent family						
Date of the	actual completion of the international search	Date of mailing of t	he international search report			
3	May 2000	11/05/2	000			
Name and n	nailing address of the ISA	Authorized officer				
	European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk					
	Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Bertram	, Н			

1



Int tional Application No PCT/IL 99/00641

	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to daim No.
A	PATENT ABSTRACTS OF JAPAN vol. 12, no. 438, 17 November 1988 (1988-11-17) & JP 63 162685 A (KIKKOMAN CORP), 6 July 1988 (1988-07-06) abstract	1



Information on patent family members

ints ional Application No PCT/IL 99/00641

Patent document cited in search report		Publication date	Patent family member(s)		Publication date
EP 657169	A	14-06-1995	AU	683892 B	27-11-1997
			AU	6899694 A	13-10-1994
			CA	2128293 A	07-06-1995
			CN	1121924 A	08-05-1996
			JP	8259453 A	08-10-1996
			JP	7285876 A	31-10-1995
			NZ	264067 A	28-05-1996
			US	5932623 A	03-08-1999
			US	5994413 A	30-11-1999
DE 2525590	Α	30-12-1976	NONE		
JP 08319433	Α	03-12-1996	NONE		
JP 63162685	Α	06-07-1988	NONE		

This Page is Inserted by IFW Indexing and Scanning Operations and is not part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:
BLACK BORDERS
☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
☐ FADED TEXT OR DRAWING
BLURRED OR ILLEGIBLE TEXT OR DRAWING
☐ SKEWED/SLANTED IMAGES
☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
☐ GRAY SCALE DOCUMENTS
☐ LINES OR MARKS ON ORIGINAL DOCUMENT
REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
OTHER:

IMAGES ARE BEST ÄVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.